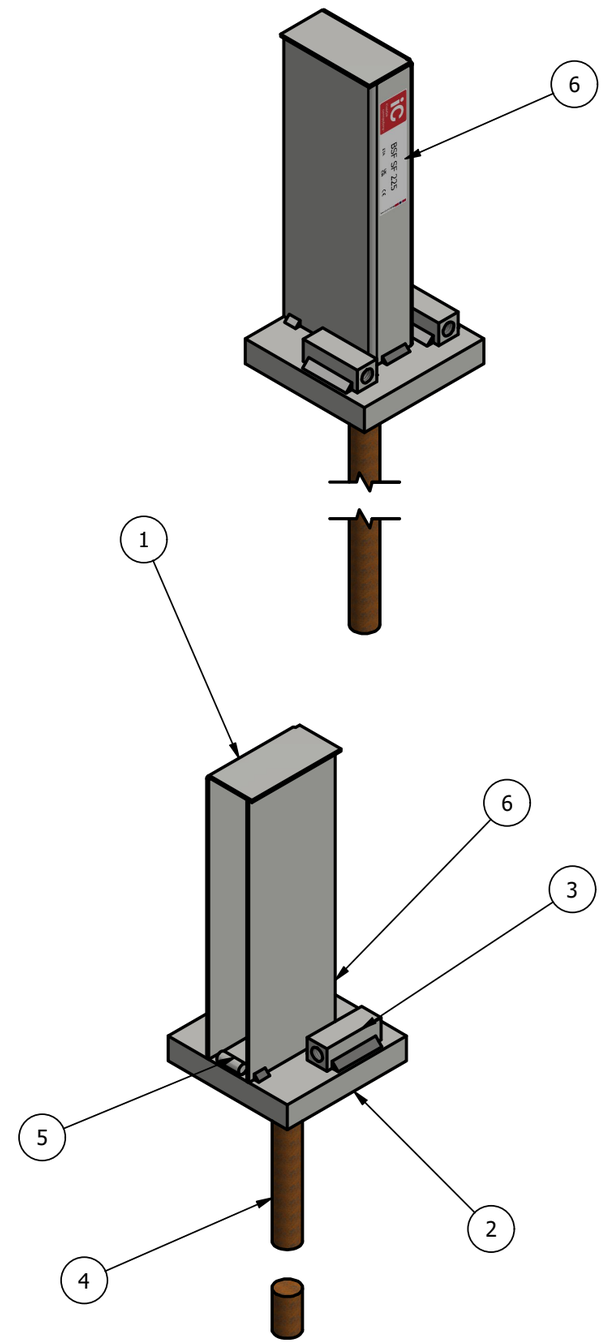
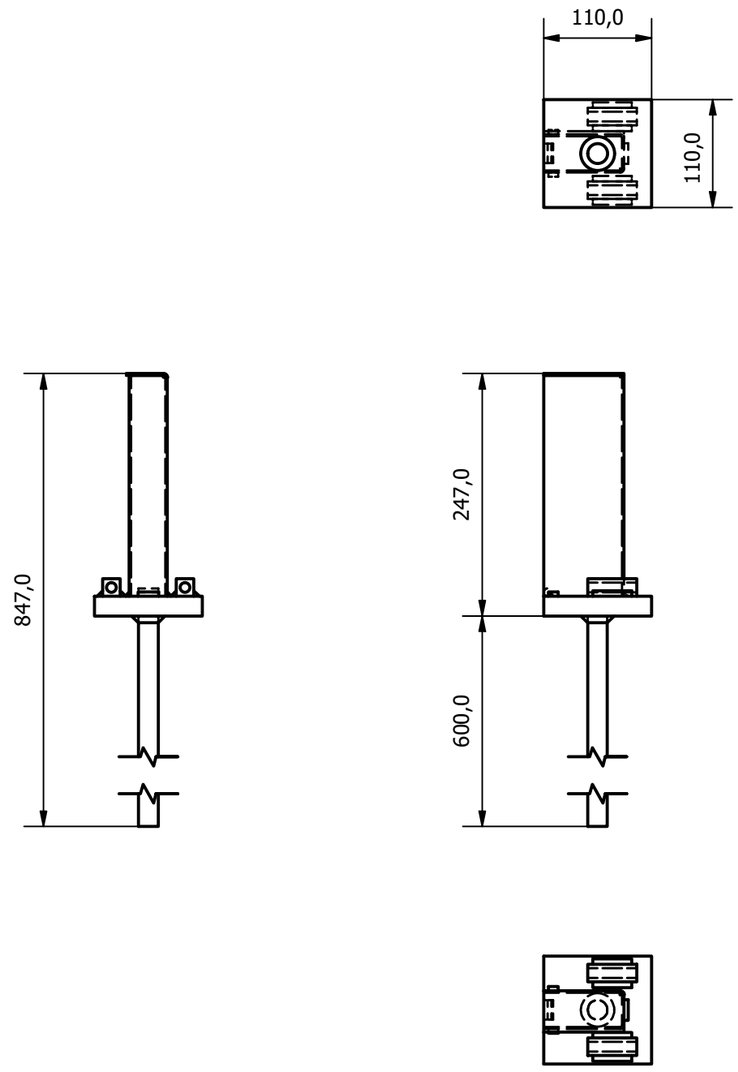




General tolerance unless otherwise specified is + - 0,5 mm

PARTS LIST

ITEM	PART NUMBER	MATERIAL	DESCRIPTION	Cutting L	QTY
1	SF 225-1 U-channel		SF 225-1		1
2	SF 225-2 Steel plate		SF 300-2		1
3	SF 300-3 Threaded insert		SF 300-3		2
4	SF 300-4 reinforcement bar	B500NC	Ø20	600	1
5	SF 300-5 Round steel		SF 300-5		1
6	Sticker BSF SF 225 - 6		25 x 90		1

Drawn by	Controlled by	Revision no.	Revision date	Date	Doc.no.
tb		3	18.11.2022	16.10.2013	K4-03-28

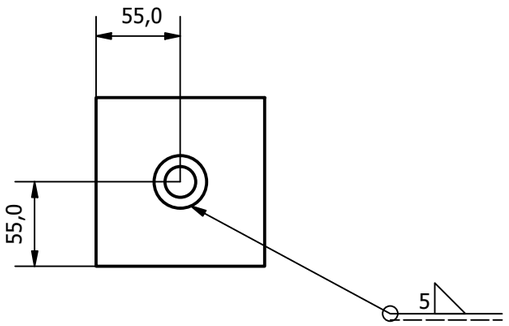
Invisible connections®

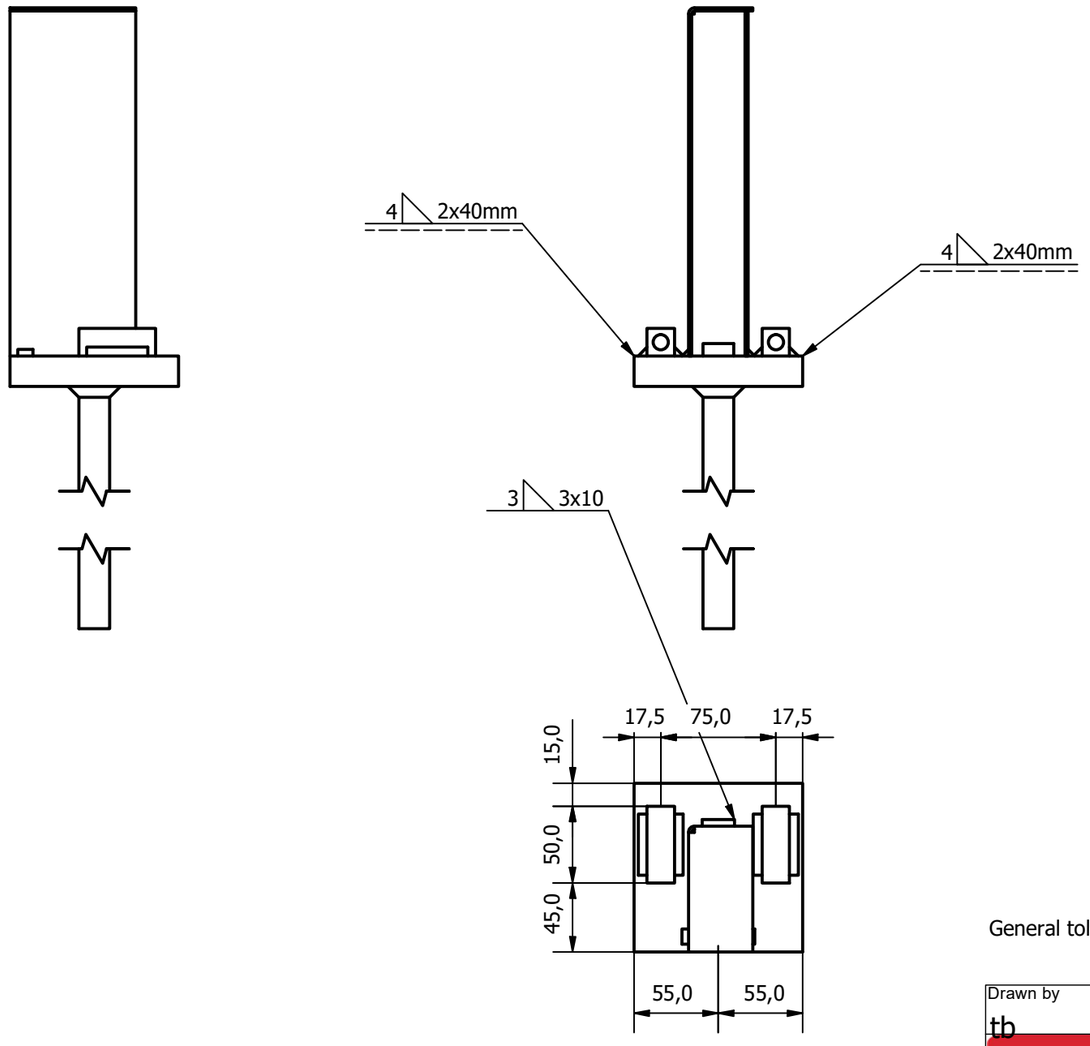
Column unit

Drawing no.	Level	Sheet
SF 225		1 / 5

REVISION HISTORY

REV	DESCRIPTION	DATE	APPROVED
1	Changed a=8 to a=5 for reinforcement bar	23.01.2014	tb
2	Increased plate width to 110 mm, recess to 35mm, center distance bushings.	18.02.2020	jb
3	New stickerSF 225	18.11.2022	jb





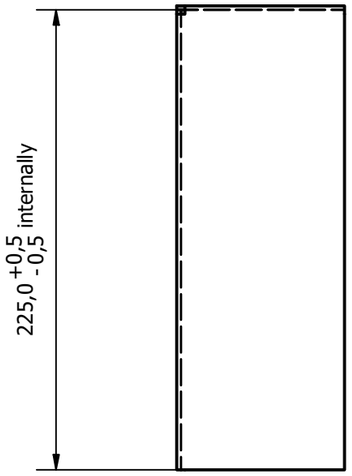
General tolerance unless otherwise specified is + - 0,5 mm

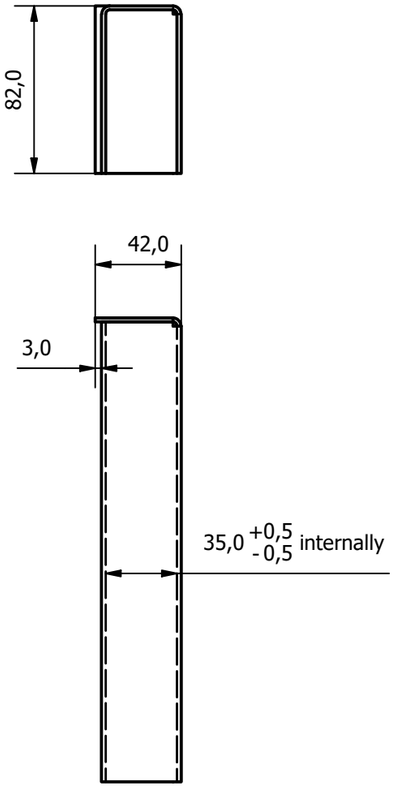
Drawn by	Controlled by	Revision no.	Revision date	Date	Doc.no.
tb		3	18.11.2022	16.10.2013	K4-03-28

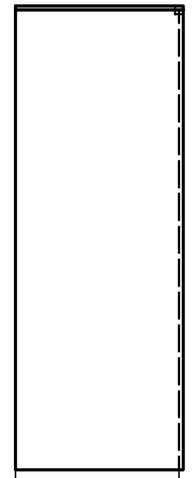
Invisible connections®

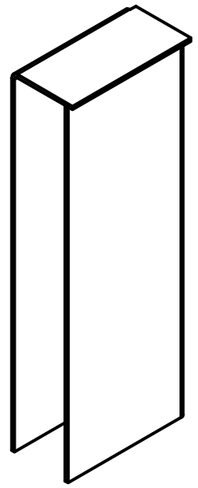
Weld

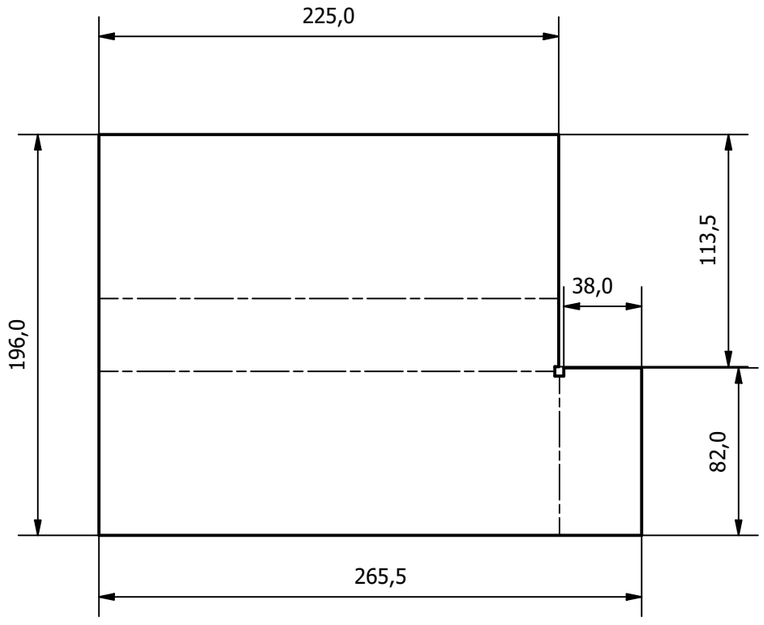
Drawing no.	Level	Sheet
SF 225-weld		2 / 5

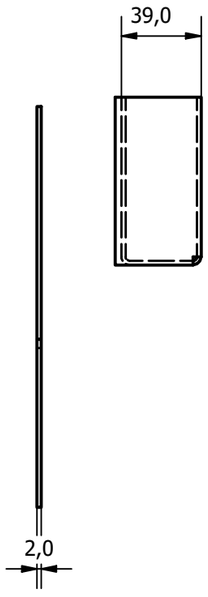












General tolerance unless otherwise specified is + - 0,5 mm

PARTS LIST

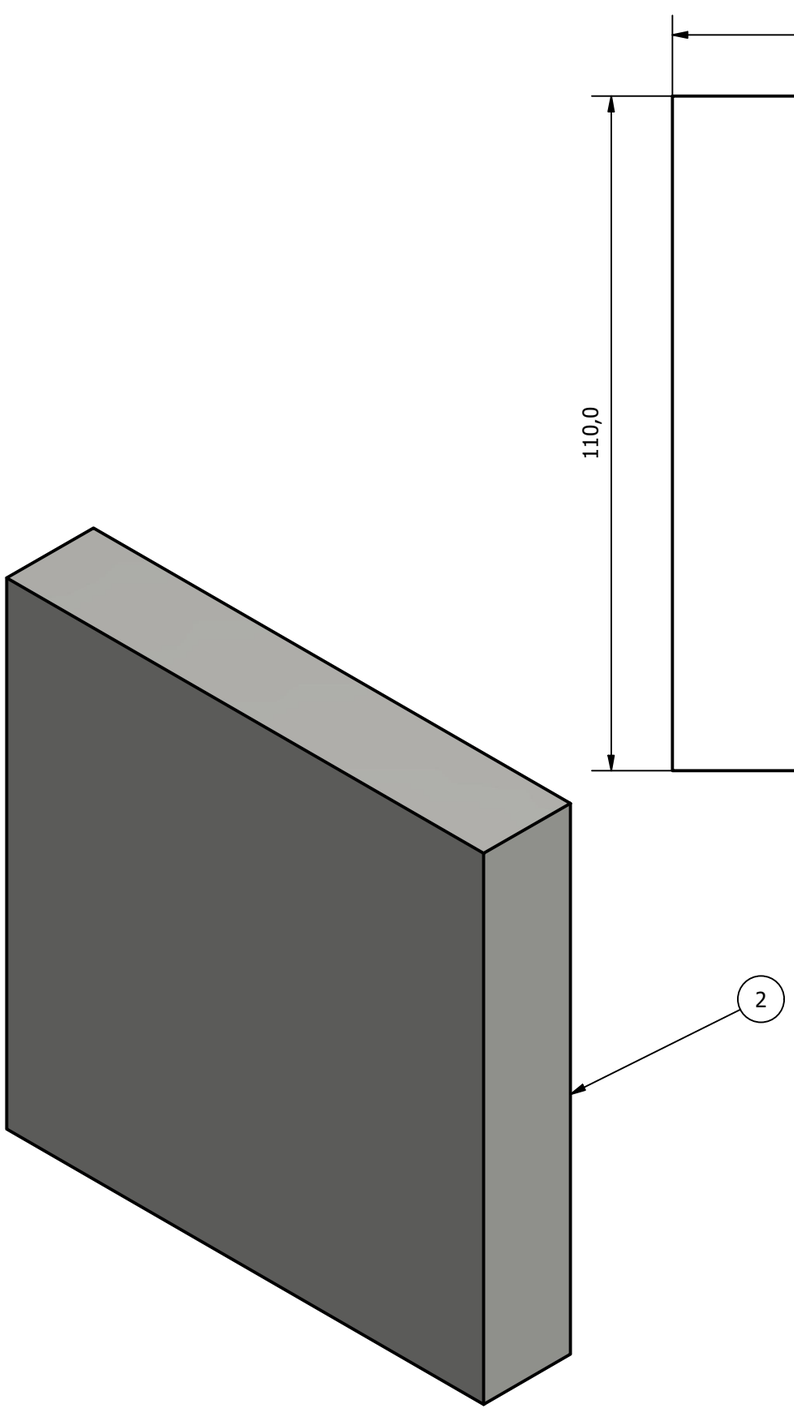
ITEM	PART NUMBER	MATERIAL	DESCRIPTION	Cutting L	QTY
1	SF 225-1 U-channel	S235	see drawing		1

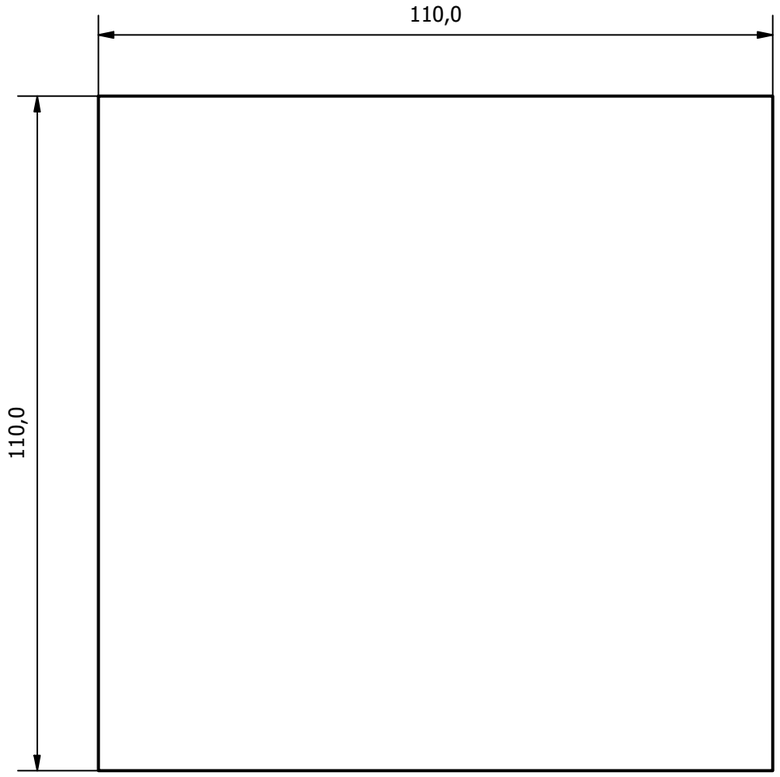
Drawn by	Controlled by	Revision no.	Revision date	Date	Doc.no.
tb		3	18.11.2022	16.10.2013	K4-03-28

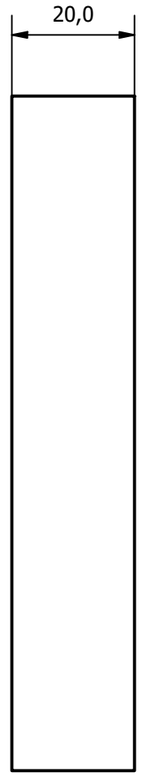
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U-channel SF 225

Drawing no.	Level	Sheet
SF 225-1		3 / 5







General tolerance unless otherwise specified is + - 0,5mm.

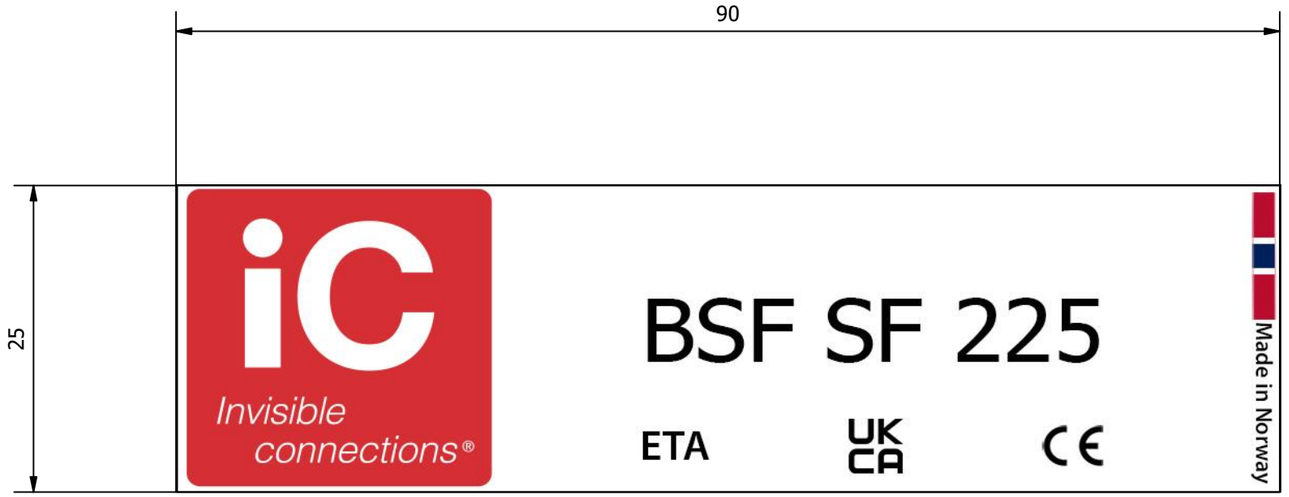
PARTS LIST					
ITEM	PART NUMBER	MATERIAL	DESCRIPTION	Cutting L	QTY
2	SF 225-2 Steel plate	S355	110x20	110	1

Drawn by	Controlled by	Revision no.	Revision date	Date	Doc.no.
		3	18.11.2022	16.10.2013	K4-03-28

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Steel plate SF 225-2

Drawing no.	Level	Sheet
SF 225-2		4 / 5



Drawn by	Controlled by	Revision no.	Revision date	Date	Doc.no.
		3	18.11.2022	16.10.2013	K4-03-28

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Sticker BSF SF 225

Drawing no.	Level	Sheet
BSF SK 225 - 6		5 / 5